# **COMMERCIAL CLASS L** MIL-DTL-22992-STYLE



PDS-235-3





### **OVERVIEW**

The Amphenol Class "L" heavy duty connectors are now available in a commercial version with new finishes. The Class L meets the demands for heavy duty & heavy power connectors that are critical for rugged environmental conditions.

# DESIGN FEATURES OF AMPHENOL CLASS L CONNECTORS:

- New Finish (Alternate to Cadmium) Durmalon is RoHS compliant and provides protection against 500 hours dynamic salt spray.
- Greatest Capacity Current ranges 40 to 200 amps, conductor sizes 6 to 4/0.
- Safety Complete protection of personnel and equipment if connectors are inadvertently disconnected under load.
- Foolproof Mating Design incorporates voltage, current, frequency, phase and grounding requirements
- Standardization MIL-DTL-22992 Class L insert arrangements specify connector/cable combinations for maximum reliability.
- Serviceable Contacts Contacts are normally crimped to the cable before connector assembly. No insertion tools required. Bushings are available to adapt smaller diameter wires to larger contacts.
- Arc Quenching Design Recessed socket contacts within the insert create an arc suppressing chamber which protects the user when connectors are separated under load.
- Programmed Coupling Sequence Grounding and neutral contacts engage before power contacts.
- Waterproof Design A unique combination of grommets and seals provides waterproofing in any condition mated or un-mated, capped or uncapped.
- Rugged Construction Machined from high strength aluminum. Straight-line attachment of accessories eliminates possibility of cable twisting or misalignment. Never Die-cast.
- Accessories Supplied with all Class L connectors as indicated on the individual connector descriptions. Replacement accessories may be ordered separately. Caps purchased seperatley.

# WALL MOUNT RECEPTACLE (POWER SOURCE)



# **STRAIGHT PLUG**



# CABLE CONNECTING RECEPTACLE WITHOUT COUPLING RING



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| Condition   | Configuration        | Description  | Reference                                   |
|---|----------------------|--|---|
| Thermal Shock                                     | Unmated              | Five complete on hour temperature cycles of –55°C to +125°C  | MIL-STD-1344, method 1003, test condition A |
| Moisture Resistance<br>(Cable mounted connectors) | Mated                | Ten complete 24 hour cycles of +25°C to +65°C temperature at<br>90% to 98% humidity                              | MIL-STD-202, method 106                     |
| Durability  | Mated                | 500 complete mating/unmating cycles  | MIL-DTL-22992                               |
| Salt Spray (Corrosion)                            | Unmated              | 48 hour exposure to atomized 5% saline solution at +35°C 500 hours for Durmalon plating                          | MIL-STD-1344, method 1001                   |
| Vibration   | Mated                | 10 to 55 Hz, .06 inch total excursion in 1 minute cycles for 6 hours,<br>55 to 2000 Hz, 10G peak amplitude sweep | MIL-STD-1344, method 2005                   |
| High Impact                                       | Mated                | Nine hammer blows from 1, 3 and 5 feet, three each in three axes<br>on mounting panel                            | MIL-STD-202, method 207                     |
| Heat Rise (Class L only)                          | Mated                | Maximum rated DC current for four hours at +25°C in still air  | MIL-DTL-22992                               |
| Fluid Immersion                                   | Unmated              | 20 hours immersion in hydraulic fluid and lubricating oil  | MIL-DTL-22992                               |
| Water Immersion                                   | Mated and<br>Unmated | 4 hours immersion at 1 atmosphere pressure differential  | MIL-DTL-22992                               |



### **DURMALON FINISH**

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# Amphenol Aerospace

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| 1.                    | 2.           | 3.         | 4.                                      | 5.                    | 6.              | 7.                           |
|-----------------------|--------------|------------|---|-----------------------|-----------------|------------------------------|
| Commercial<br>Number* | Shell Finish | Shell Size | Alternate Master Key/Keyway<br>Position | Insert<br>Arrangement | Contact<br>Type | Alternate Insert<br>Rotation |
| CL90555               | С            | 32         | X                                       | 13                    | S               | Y                            |

\*Commercial Numbers are supplied less protection caps and strain reliefs which can be added separately.

| 1. SELECT A COMMERCIAL NUMBER |  |  |
|-------------------------------|--|--|
| CL90555                       | Wall Mount Receptacle (Power Source)               |  |
| CL90556                       | Straight Plug                                      |  |
| CL90557                       | Cable Connecting Receptacle without Coupling Ring  |  |
| CL90558                       | Wall Mount Plug with Coupling Ring (Equipment End) |  |

#### 2. SELECT A SHELL FINISH\* С \*\*Conductive for AC circuits

|     | Ν | ***Non-conductive for DC circuits         |  |  |
|-----|---|---|--|--|
| NEW | D | Durmalon: Nickel PTFE 500 hrs. salt spray |  |  |

\*Contact Amphenol for Black Zinc Nickel Availability \*\*Grounding Assemblies: Finish C

\*\*\*Non-grounding Assemblies: Finish N

| Shell Master Key/Keyway Position |                |               |            |                |                |                |                |                |
|----------------------------------|----------------|---------------|------------|----------------|----------------|----------------|----------------|----------------|
|                                  |                | 60Hz & 400 Hz |            |                |                |                |                |                |
|                                  |                | 1 Phase       |            |                | 3 Phase        |                |                |                |
|                                  | Current        | 2 V           | /ire       | 3 Wire         | 3 Wire         |                | 4 Wire         |                |
| Shell<br>Size                    | Rating<br>Amps | 120<br>VAC    | 240<br>VAC | 120/240<br>VAC | 450/480<br>VAC | 120/208<br>VAC | 240/416<br>VAC | 277/480<br>VAC |
| 28                               | 40             | 4 (120°)      | 5 (135°)   | 4 (120°)       | -              | 4 (120°)       | 5 (135°)       | 6 (150°)       |
| 32                               | 60             | 4 (120°)      | 5 (135°)   | 4 (120°)       | -              | 4 (120°)       | 5 (135°)       | 6 (150°)       |
| 44                               | 100            | 4 (120°)      | -          | 4 (120°)       | 1 (60°)        | 4 (120°)       | 5 (135°)       | 6 (150°)       |
| 52                               | 200            | _             | _          | 4 (120°)       | _              | 4 (120°)       | 5 (135°)       | 6 (150°)       |

#### **3. SELECT A SHELL SIZE** (RELATED DIRECTLY TO CURRENT CARRYING CAPABILITY)

| 28 | 40 amperes  |  |
|----|-------------|--|
| 32 | 60 amperes  |  |
| 44 | 100 amperes |  |
| 52 | 200 amperes |  |
|    |             |  |

### **5. SELECT AN INSERT ARRANGEMENT**

Contact Amphenol or visit www.amphenol-aerospace. com for available insert arrangements for Class L connectors. Insert arrangements are determined by connector size (current carrying capability) and cable configuration to be accommodated.

### 7. SELECT AN ALTERNATE INSERT ROTATION IF NEEDED

Used to prevent cross-mating of incompatible frequencies. Absence of a letter in this space indicates Normal (0°) position of the insert.

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| Shell Master Key/Keyway Position |                   |          |  |  |
|----------------------------------|-------------------|----------|--|--|
|                                  |                   | DC       |  |  |
| Shell                            | Current<br>Rating | 2 Wire   |  |  |
| Size                             | Amps              | 28 VDC   |  |  |
| 28                               | 40                | N (105°) |  |  |
| 32                               | 60                | N (105°) |  |  |
| 44                               | 100               | N (105°) |  |  |
| 52                               | 200               | N (105°) |  |  |
|                                  |                   |          |  |  |

#### **4. SELECT AN ALTERNATE MASTER KEY/KEYWAY POSITION (IF NEEDED)**

N designates normal position. Positions 1, 4, 5 and 6 of the master key/keyway prevent cross-mating of incompatible voltages.



Note that insert arrangement does not rotate with master key/keyway

| 6. SELECT A CONTACT TYPE |                 |  |
|--------------------------|-----------------|--|
| Р                        | Pin Contacts    |  |
| S                        | Socket Contacts |  |

CL90555 and CL90557 are supplied with socket contacts only. CL90556 and CL90558 are supplied with pin contacts only.

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